



TECHNICAL DATA SHEET

Mint Green

Product Description: **Mint Green** is designed to create a greenish blue patina on bronze, brass, or copper. Supplied as a ready to use formula, Mint Green should not be diluted but instead applied directly to the cleaned metal surface. Mint Green can be diluted or strained to give different looks but a test should be done first. Mint Green can be applied to a cold or hot surface (about 180-200° F). This patina normally will take a few coats in order to get a good coverage and works excellent over a base patina such as M-38, M-24, or Liver of Sulfur.

Safety: Use in a well ventilated area. Always wear goggles or face shield, vapor respirator, protective clothing and gloves when handling the product.

Directions: **1)** Clean the metal with Sculpt Nouveau Metal Cleaner and Degreaser and a Scotch-Brite pad, rinse with water after a few minutes. For more consistent and better reactions, sanding or sandblasting is recommended. Cleaning the surface is mandatory after sanding or handling with bare hands.

DO NOT use Acetone or any solvent based cleaners.

2) Apply Mint Green to the metal surface by brush, sponge, roll, or spray, however you get the patina on the metal, it will react with the surface but it may show characteristics based on application method. Spraying is the most common method for uniform finishes and sponging is nice for more of a mottled finish.

*Normal reaction time for a cold process is overnight.

DO NOT rinse this patina; it is designed to dry on the surface.

* Mint Green can also be applied by heating the metal to about 180-200° F and then applying the patina to the surface. Allow the metal to cool to room temperature before clear coating.

3) Reapply the patina as needed to achieve a darker or more uniform finish. Follow step 2 as needed.

4) After 24-48 hours after you apply the patina, you can clear coat the metal. Heat the metal with a heat gun or allow it to dry on its own. In any case, you need to be sure that there is no excess moisture retained in the metal surface or this will cause the patina and clear coat to not adhere properly. Apply desired clear coat such as Clear Guard EF or Ever Clear.

Before Using: Please read, understand, and follow all the precautions shown on the product label and on the Safety Data Sheets.

The Safety Data Sheets can be found on our website: www.sculptnouveau.com

Technical Data

Physical State: Opaque green liquid

Boiling Point: > 100°C (>212°F)

Coverage: About 200 Sq. Ft. Per Gallon

Solubility In Water: Complete
PH: 4.8

V.O.C.: Not applicable

Metals that it is designed

Flammability Limits: Not flammable

to be used on: Bronze, Brass, and Copper

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