

# MFX & MANUFACTURING

## Foam Latex Injection Gun Instructions

- 1) Drill 5/8 in. diameter holes (using a twist drill or wood hole drill) into mold where required for injection nozzle. Also drill smaller diameter vent holes into mold where convenient.
- 2) Prepare mold and mix foam according to specifications.
- 3) Remove nozzle end cap from gun and insert open end of gun into foam mix and draw foam into chamber at a slow and even pressure. Alternatively, you can scoop or pour foam into the open chamber.
- 4) Place nozzle end cap onto gun barrel and insert nozzle into 5/8 in. drilled injection holes. Inject foam into mold cavity until filled and excess emits from vent holes.
- 5) Allow foam to gel and cure according to instructions.
- 6) Remove nozzle end cap from gun barrel and remove the gelled foam waste. Clean gun as required.



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